

Work Order ID 78703

78703

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Item ID: D135-819-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual Disabling

Start Date: 1/12/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/12/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MMF*

Date: *12-01-12* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D135-819

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D135-819-011 CHG001

MMF 12-11-12

Sizelick

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

Sp 12-01-12

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Sizelick

(40)

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Item ID: D135-819-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Dual Disabling

Start Date: 1/12/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/12/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D135-819-011

Location: DNSPT

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

Picklist Print

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Work Order ID: 78703
Parent Item: D135-819-011
Parent Item Name: Dual Disabling

Start Date: 1/12/2012 Required Date: 1/12/2012
Start Qty: 1.00 Required Qty: 1.00

Comments: IPP REV:A 12.01.06 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D3393-041 Battery Lock Assembly	C420A	Manufactured	No			110	Each	3.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st493		3							
					70022	3							
S D4571-041 Tail Rotor Disabling	C420A	Manufactured	No			110	Each	0.0000	1				

B76022 (A)
SP
B78373 SP
12-01-12